Safety Data Sheet according to Regulation (EU) 2015/830 Date of issue: 8/25/2016 Revision date: 3/8/2017



Supersedes: 8/25/2016

Version: 2.0

1.1. Product identifier	. Mixture
Product form	: Mixture
Product name	: ARDEX EP 2000 Hardener
Product code	: 50702; 18308
1.2. Relevant identified uses of	the substance or mixture and uses advised against
1.2.1. Relevant identified uses	
Use of the substance/mixture	: Substrate Preparation
1.2.2. Uses advised against	
No additional information available	
1.3. Details of the supplier of the	e safety data sheet
Manufacturer Ardex UK Limited Homefield Road CB9 8QP Haverhill Suffolk T 01440 714939 - F 01440 716667 safetydatasheets@ardex.co.uk	
1.4. Emergency telephone numl	ber la
Emergency number	: +44 (0) 870 190 6777 24 Hours
SECTION 2: Hazards identific	ation
2.1. Classification of the substa	nce or mixture
Classification according to Regulation	on (EC) No. 1272/2008 [CLP]
Acute toxicity (oral), Category 4	H302
Acute toxicity (inhalation:vapour)	H332
Category 4 Skin corrosion/irritation, Category 1A	H314
Serious eye damage/eye irritation,	H318
Category 1 Sensitisation — Skin, Category 1	H317
Hazardous to the aquatic environment	H411
— Chronic Hazard, Category 2	
Full text of hazard classes and H-staten	nents : see section 16
Adverse physicochemical, human he Causes serious eye irritation. May caus	
2.2. Label elements	
Labelling according to Regulation (E	C) NO. 1272/2008 [CLP]
Labelling according to Regulation (E Hazard pictograms (CLP)	
Hazard pictograms (CLP)	C) No. 12/2/2008 [CLP] : GHS05 GHS07 GHS09 : Danger
Hazard pictograms (CLP) Signal word (CLP)	: Danger
	 GHS05 GHS05 GHS07 GHS09 3. Danger 3. Isophorondiamine; m-Xylylendiamine; Phenol, styrolized 4. H302+H332 - Harmful if swallowed or if inhaled H314 - Causes severe skin burns and eye damage H317 - May cause an allergic skin reaction
Hazard pictograms (CLP) Signal word (CLP) Hazardous ingredients	: GHS05 GHS05 GHS07 GHS09 : Danger : Isophorondiamine; m-Xylylendiamine; Phenol, styrolized : H302+H332 - Harmful if swallowed or if inhaled H314 - Causes severe skin burns and eye damage

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	contact lenses, if present and easy to do. Continue rinsing
EUH-statements	: EUH205 - Contains epoxy constituents. May produce an allergic reaction
Extra phrases	: Dispose of contents/container in accordance with regional/national/international/local regulations

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	
Isophorondiamine	(CAS No) 2855-13-2 (EC no) 220-666-8 (EC index no) 612-067-00-9 (REACH-no) 01-2119514687-32	20-40	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	
Phenol, styrolized	(CAS No) 61788-44-1 (EC no) 262-975-0 (REACH-no) 01-2119980970-27	10 - 30	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	
m-Xylylendiamine	(CAS No) 1477-55-0 (EC no) 216-032-5 (REACH-no) 01-2119480150-50	5 - 20	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	
1-dodecanol	(CAS No) 112-53-8 (EC no) 203-982-0 (REACH-no) 01-2119485976-15	1 - 7,5	Aquatic Acute 1, H400	
trimethylhexane-1,6-diamine	(CAS No) 25513-64-8 (EC no) 247-063-2	1 - 5	Asp. Tox. 1, H304 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	
diisopropyInaphthalene	(CAS No) 38640-62-9 (EC no) 254-052-6 (REACH-no) 01-2119565150-48	1 - 5	Asp. Tox. 1, H304 Aquatic Chronic 1, H410	

Full text of H-statements: see section 16

SECTION 4: First aid measures	
4.1. Description of first aid measures	
First-aid measures after inhalation	: Move to fresh air. If symptoms persist call a doctor.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Get medical advice/attention.
4.2. Most important symptoms and effe	ects, both acute and delayed
Symptoms/injuries after inhalation	: None reasonably foreseeable.
Symptoms/injuries after skin contact	: May cause an allergic skin reaction.
Symptoms/injuries after eye contact	: Severe eye irritation.
Symptoms/injuries after ingestion	: Irritating to the respiratory system and mucous membranes.
4.3. Indication of any immediate medic	al attention and special treatment needed
Treat symptomatically.	
SECTION 5: Firefighting measures	
5.1. Extinguishing media	
Suitable extinguishing media	: All extinguishing media allowed.
Unsuitable extinguishing media	: None.
5.2. Special hazards arising from the s	ubstance or mixture
Fire hazard	: Heat may cause pressure rise with explosion of tanks/drums.

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Hazardous decomposition products in case of fire	: Carbon dioxide. Carbon monoxide.
5.3. Advice for firefighters	
Precautionary measures fire	: Evacuate area.
Firefighting instructions	: Contain the extinguishing fluids by bunding. Do not allow run-off from fire-fighting to enter drains or water courses.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.
SECTION 6: Accidental release mea	sures
6.1. Personal precautions, protective ed	quipment and emergency procedures
General measures	: Absorb spillage to prevent material damage.
6.1.1. For non-emergency personnel	
Protective equipment	: Wear personal protective equipment.
Emergency procedures	: Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.
6.1.2. For emergency responders	
Protective equipment	: Equip cleanup crew with proper protection. Protective gloves. Safety glasses. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Do not allow to enter drains or water courses.
6.2. Environmental precautions	
Prevent entry to sewers and public waters. Avoi	d release to the environment.
6.3. Methods and material for containm	ent and cleaning up
For containment	: Collect spillage.
Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Place in a suitable container for disposal in accordance with the waste regulations (see Section 13).
6.4. Reference to other sections	
See Heading 8. For further information refer to a	section 13.
SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Additional hazards when processed	: See Heading 8.
Precautions for safe handling	 Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.
Hygiene measures	: Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.
7.2. Conditions for safe storage, includ	ing any incompatibilities
Technical measures	: Provide local exhaust or general room ventilation.
Storage conditions	: Keep container closed when not in use. Store in original container.
Incompatible products	: Oxidizing agent. Strong bases. Strong acids.
7.3. Specific end use(s)	
No additional information available	
SECTION 8: Exposure controls/pers	onal protection
8.1. Control parameters	
Contains no substances with occupational expo	sure limits

8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protective equipment:

Respiratory protection not required in normal conditions. In case of splash hazard: safety glasses. Gloves.

Hand protection:

Туре	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	1 (> 10 minutes)	0,1		
Reusable gloves	Nitrile rubber (NBR), Butyl rubber	6 (> 480 minutes)	1,0		EN 374

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Eye protection:			
Туре	Use	Characteristics	Standard
Safety goggles	Droplet	With side shields, Plastic	

Skin and body protection:

Туре	Standard
Safety shoes, Skin protection appropriate to the conditions of use should be provided	

Respiratory protection:

Device	Filter type	Condition	Standard
Gas filters	ABEK	Vapour protection	



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SECTION 9: Physical and chemica	I properties
9.1. Information on basic physical and	d chemical properties
Physical state	: Liquid
Appearance	: Paste.
Colour	: Various.
Odour	: Amine-like.
Odour threshold	: No data available
рН	: 9
Relative evaporation rate (butyl acetate=1)	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: > °C
Flash point	: >100 °C
Auto-ignition temperature	: > 350 °C
Decomposition temperature	: No data available
Flammability (solid, gas)	: No data available
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: 1
Solubility	: Material insoluble in water.
Log Pow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available
9.2. Other information	

No additional information available

SECT	ON 10: Stability and reactivity
10.1.	Reactivity
Product	is not explosive.
10.2.	Chemical stability
Stable u	nder normal conditions.
10.3.	Possibility of hazardous reactions
No dang	perous reactions known under normal conditions of use.
10.4.	Conditions to avoid
None ur	der recommended storage and handling conditions (see section 7).
10.5.	Incompatible materials
None.	

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10.6. Hazardous decomposition products

Carbon dioxide. Carbon monoxide.

SECTION 11: Toxicological information		
11.1. Information on toxicological effects		
Acute toxicity	: Oral: Harmful if swallowed. Inhalation:vapour: Harmful if inhaled.	
ATE CLP (oral)	1894.757 mg/kg bodyweight	
ATE CLP (vapours)	12.000 mg/l/4h	
Isophorondiamine (2855-13-2)		
LD50 oral rat	1030 mg/kg (Rat; Equivalent or similar to OECD 401; Experimental value)	
LD50 dermal rat	> 2000 mg/kg bodyweight (Rat; Experimental value; OECD 402: Acute Dermal Toxicity)	
LC50 inhalation rat (mg/l)	> 5.01 mg/l/4h (Rat; Experimental value)	
m-Xylylendiamine (1477-55-0)		
LD50 oral rat	930 mg/kg (Rat)	
LD50 dermal rabbit	2000 mg/kg (Rabbit)	
LC50 inhalation rat (mg/l)	2.4 mg/l/4h (Rat)	
1-dodecanol (112-53-8)		
LD50 oral rat	12800 mg/kg (Rat)	
LD50 dermal rabbit	15000 mg/kg (Rabbit)	
LC50 inhalation rat (mg/l)	> 1.5 mg/l/4h (Rat)	
diisopropylnaphthalene (38640-62-9)		
LD50 oral rat	4130 mg/kg bodyweight (Rat; OECD 401: Acute Oral Toxicity; Experimental value; 4320 mg/kg bodyweight; Rat; OECD 401: Acute Oral Toxicity; Experimental value)	
LD50 dermal rat	> 4500 mg/kg bodyweight (Rat; Experimental value; OECD 402: Acute Dermal Toxicity)	
LC50 inhalation rat (mg/l)	> 5.64 mg/l/4h (Rat; Experimental value)	
Skin corrosion/irritation	: Causes severe skin burns and eye damage.	
	pH: 9	
Serious eye damage/irritation	: Causes serious eye damage.	
	рН: 9	
Respiratory or skin sensitisation	: May cause an allergic skin reaction.	
Germ cell mutagenicity	: Not classified	
Carcinogenicity	: Not classified	
Reproductive toxicity	: Not classified	
Specific target organ toxicity (single exposure)	: Not classified	
Specific target organ toxicity (repeated exposure)	: Not classified	
Aspiration hazard	: Not classified	

SECTION 12: Ecological information

12.1. Toxicity

Isophorondiamine (2855-13-2)		
LC50 fish 2	110 mg/l (LC50; EU Method C.1; 96 h; Leuciscus idus; Semi-static system; Fresh water; Experimental value)	
m-Xylylendiamine (1477-55-0)		
LC50 fish 2	> 100 mg/l (LC50; 96 h)	
EC50 Daphnia 1	16 mg/l (EC50; 48 h)	
Threshold limit algae 1	12 mg/l (EC50; 72 h)	
1-dodecanol (112-53-8)		
LC50 fish 1	1.01 mg/l (LC50; 96 h; Pimephales promelas)	
EC50 Daphnia 1	320 mg/l (EC50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna)	
diisopropylnaphthalene (38640-62-9)		
LC50 fish 1	> 0.5 mg/l (LC50; EU Method C.1; 96 h; Leuciscus idus; Semi-static system; Fresh water; Experimental value)	
EC50 Daphnia 1	1.7 mg/l (EL50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Semi-static system; Fresh water; Experimental value)	
Threshold limit algae 1	0.15 mg/l (NOEC; EU Method C.3; 72 h; Pseudokirchneriella subcapitata; Static system; Fresh water; Experimental value)	

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12.2. Persistence and degradability	
Isophorondiamine (2855-13-2)	
Persistence and degradability	Not readily biodegradable in water. Low potential for adsorption in soil.
m-Xylylendiamine (1477-55-0)	
Persistence and degradability	Not readily biodegradable in water.
1-dodecanol (112-53-8)	
Persistence and degradability	Readily biodegradable in water. Forming sediments in water. Biodegradable in the soil. Adsorbs into the soil. Photodegradation in the air.
ThOD	$3.09 \text{ g O}_2/\text{g substance}$
BOD (% of ThOD)	0.30
diisopropylnaphthalene (38640-62-9)	
Persistence and degradability	Not readily biodegradable in water. Low potential for mobility in soil.
2.3. Bioaccumulative potential	
Isophorondiamine (2855-13-2)	
BCF other aquatic organisms 1	3.16 (BCF; BCFWIN)
Log Pow	0.99 (Experimental value; OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method; 23 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
m-Xylylendiamine (1477-55-0)	
BCF fish 1	< 2.7 (BCF)
Log Pow	0.15
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
1-dodecanol (112-53-8)	
Log Pow	5.13 (Experimental value)
Bioaccumulative potential	Bioaccumable.
diisopropylnaphthalene (38640-62-9)	
BCF fish 1	770-6400,BCF; OECD 305: Bioconcentration: Flow-Through Fish Test; 35 days; Cyprinus carpio; Flow-through system; Fresh water; Experimental value; GLP
Log Pow	6.081 (Calculated; US EPA)
Bioaccumulative potential	High potential for bioaccumulation (BCF > 5000).
2.4. Mobility in soil	
Isophorondiamine (2855-13-2)	
Log Koc	log Koc,2.97; QSAR
1-dodecanol (112-53-8)	
Surface tension	0.030 N/m (24 °C)
diisopropylnaphthalene (38640-62-9)	
Log Koc	log Koc,4.558; QSAR
2.5. Results of PBT and vPvB asse	ssment
lo additional information available	
2.6. Other adverse effects	
lo additional information available	
SECTION 13: Disposal consider	ations
3.1. Waste treatment methods	
Regional legislation (waste)	: Disposal must be done according to official regulations.

- Waste treatment methods
- Waste disposal recommendations
- : Dispose of contents/container in accordance with licensed collector's sorting instructions.
- : Avoid release to the environment.
- European List of Waste (LoW) code
- : 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN
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ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number				
2735	2735	2735	2735	2735
14.2. UN proper shippi	ng name			
AMINES, LIQUID,	AMINES, LIQUID,	Amines, liquid, corrosive,	AMINES, LIQUID,	AMINES, LIQUID,
CORROSIVE, N.O.S.	CORROSIVE, N.O.S.	n.o.s. (Isophorondiamine)	CORROSIVE, N.O.S.	CORROSIVE, N.O.S.
(Isophorondiamine)	(Isophorondiamine)		(Isophorondiamine)	(Isophorondiamine)

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ADR	IMDG	ΙΑΤΑ	ADN	RID
Transport document descr	iption			
UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (Isophorondiamine), 8, III, (E), ENVIRONMENTALLY HAZARDOUS	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (Isophorondiamine), 8, III, MARINE POLLUTANT/ENVIRONM ENTALLY HAZARDOUS	UN 2735 Amines, liquid, corrosive, n.o.s. (Isophorondiamine), 8, III, ENVIRONMENTALLY HAZARDOUS	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (Isophorondiamine), 8, III, ENVIRONMENTALLY HAZARDOUS	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (Isophorondiamine), 8, III, ENVIRONMENTALLY HAZARDOUS
14.3. Transport hazard	class(es)		I	
8	8	8	8	8
14.4. Packing group				
- 111	III	111		111
14.5. Environmental hazards				
Dangerous for the environment : Yes	Dangerous for the environment : Yes Marine pollutant : Yes	Dangerous for the environment : Yes	Dangerous for the environment : Yes	Dangerous for the environment : Yes
No supplementary information available				

14.6. Special precautions for user

- Overland transport	
Classification code (ADR)	: C7
Limited quantities (ADR)	: 51
Excepted quantities (ADR)	: E1
Transport category (ADR)	: 3
Orange plates	80 2735
Tunnel restriction code (ADR)	: E
EAC code	: 2X
APP code	: B
- Transport by sea	
Special provisions (IMDG)	: 223, 274
Limited quantities (IMDG)	: 5 L
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Segregation (IMDG)	: SG35
- Air transport	
PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA max net quantity (IATA)	: 5L
- Inland waterway transport	
Classification code (ADN)	: C7
Limited quantities (ADN)	: 5L
Excepted quantities (ADN)	: E1
- Rail transport	
Classification code (RID)	: C7
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Transport category (RID)	: 3
14.7. Transport in bulk according to Ann	ex II of MARPOL and the IBC Code

Not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions Contains no substance on the REACH candidate list Contains no REACH Annex XIV substances

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out

SECTION 16: Other information

European Agreement concerning the International Carriage of Dangerous Goods by Road
Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
Derived-No Effect Level
International Air Transport Association
International Maritime Dangerous Goods
Median lethal concentration
Median lethal dose
Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
Regulations concerning the International Carriage of Dangerous Goods by Rai
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Very Persistent and Very Bioaccumulative
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Data sources

: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Inhalation:vapour)	Acute toxicity (inhalation:vapour) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Asp. Tox. 1	Aspiration hazard, Category 1
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Skin Corr. 1A	Skin corrosion/irritation, Category 1A
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Sensitisation — Skin, Category 1
H302	Harmful if swallowed
H304	May be fatal if swallowed and enters airways
H312	Harmful in contact with skin
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H332	Harmful if inhaled
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H411	Toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects
EUH205	Contains epoxy constituents. May produce an allergic reaction

ARDEX SDS EU

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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product